SIDE WINDOW

SECTION K-K

CENTER TRIM STRIP

TOP CENTER OF REAR WINDOW

SUPERST.

SECTION H-H

TOP FRONT WINDOW

TRIM STRIP

SUPERST.

SECTION F-F

.102 HOLE
#6 PARKER SCREW
24 REQ'D

TOP REAR WINDOW

FABRIC

SUPERST.

SECTION D-D

SLIDING WINDOW CHANNEL

FRONT OR CENTER WINDOW

SLIDING WINDOW

SUPERST.

SECTION B-B

SIDE CENTER WINDOW

SIDE REAR WINDOW

SUPERST.

SECTION J-J

WING BUTT FITTING TOP COVER

TOP FRONT WINDOW

SUPERST.

.141" HOLE
#6-32 x 3/4" MACHINE SCREW & ELASTIC STOP NUT

SECTION G-G

TOPDECK FRONT WINDOW

TOP CENTER WINDOW

SUPERST.

.141" HOLE
#6-32 x 3/4" MACHINE SCREW & ELASTIC STOP NUT

SECTION E-E

TOP CENTER WINDOW

TRIM STRIP

TOP REAR WINDOW

SUPERSTRUCTURE

SECTION C-C

ANGLE TRIM STRIP

WINDOW

SUPERSTRUCTURE

SECTION A-A

NOTE: GROMMET HOLE IN PYRALIN TO BE MADE ON ASSEMBLY TO SUIT LOCATION OF ANTENNA MAST FOR ANTENNA INSTALLATION SEE DWG 92022

(2) TOPDECK FRONT TRIM STRIP

AN931-12-20

50241-7

MAX. 1/4
MIN. 1/8

50702-7

WINDSHIELD & FAIRINGS INST. SEE DWG 50732

50721

50702-9

50671

50702-8

50681

TO INSTALL SLIDING WINDOW, REMOVE MACHINE SCREWS ATTACHING WINDOW CHANNELS TO SUPERSTRUCTURE. CROSS CHANNEL, INSERT WINDOW, & REPLACE SCREWS.

ENCLOSURE DOOR INST (RIGHT SIDE ONLY) SEE DWG 50523

THESE EDGES OF WINDOWS ATTACHED WHEN WING BUTT FAIRINGS ARE INSTALLED

82181

50692

NOTES: UNLESS OTHERWISE NOTED ALL MACHINE SCREWS ARE #4-36 1/2 LG. PHILCO WASHERS & PLAIN NUTS OR TINNERMAN SPEED NUTS

.151 HOLE REQ'D FOR #4-36 MACHINE SCREW. PLACE ALL MACH. SCREW APPROX. 3/4 APART

PARTS MARKED (N) USED ON PORT SIDE OF SHIP ONLY

PARTS MARKED (M) USED ON STBD. SIDE OF SHIP ONLY

BILL OF MATERIALS IS FOR COMPLETE SHIP

PARTS MARKED THUS (M) USED ON 31795, MODEL 73-B

#6-32	14		
14	150		
#4-36	150	PLAIN	
53041-4	8	CHAFING STRIP	
82181	11	HOOK	
50732	11	WINDSHIELD	
50523	1	DOOR INST.	
AN931-12-20	1	GROMMET	
#6-32	16	3/4 LONG SCREW	
#6-32	20		
#4-36	150	1/2 LONG SCREW	
50701	1	SLIDING WINDOW ASS'Y	
50715	1	SIDE CENTER WINDOW	
50741	1	SIDE FRONT WINDOW	
50721	1	TOP FRONT WINDOW	
50711	2	ANGLE TRIM STRIP	
50702-22	2		
50702-19	1		
50702-14	1		
50702-5	2		
50702-12	2		
50702-11	2		
50702-10	1		
50702-6	1		
50702-4	2		
50268	2		
50611	1		
50621	1		
50241	1		

SLIDING WINDOW

SUPERST.

TOP LONGERON

53041-4

SECTION L-L

50761

50741

50702-19

50702-18

50751

50702-22

50702-8

50702-5

50702-8

APR 12 1972

Unless otherwise noted, to be in accordance with Piper Specification 604

AIRCRAFT CORP.

50515